DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name, and I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

Process for Manufacturing Drawn Metal Parts

the specification of v	vhich			•	
X	is attached	hereto.			
	was filed o	n	as		
*	App	lication Serial No.			
		was amended on		(if applicable)	
I hereby state	that I have re	viewed and understand	the contents of the	ne above-identified	
specification, includi-	ng the claims,	as amended by any ame	ndment referred	to above.	
I hereby clain 119(a)-(d) of any for have also identified b	o be material deral Regulation foreign prioreign application ellow any fore	disclose to the U.S. Pater to the patentability of this ons, Sections 1.56 and 1.0 rity benefits under Title 2 on(s) for patent or inventign application for patentation on which priority is	is application in 63(d). 35, United States tor's certificate list or inventor's ce	accordance with Code, Section sted below and	
Prior Foreign Application(s)			Priority Claimed		
•				• .	
(M)	(()	(D. /M. /M. Ett. 1)]	
(Number)	(Country)	(Day/Mo./Yr. Filed)	Yes No		
•					
I hereby claim Application(s) listed		nder 35 U.S.C. §119(e) o	of any United Sta	ates Provisional	
			Priority Cla	imed	
60/437,531 31 December 2002			[X] [•	
(Number)	. (]	Day/Mo./Yr. Filed)		No	

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) and

PCT international filing date of this appli	cation:	
(Application Serial No.)	(Filing Date)	(Status)

§ 1.63(d) which occurred between the filing date of the prior application and the national or

POWER OF ATTORNEY: I hereby appoint Donald K. Huber, Registration No. 18,686; John C. Hilton, Registration No. 22,965; Frederick J. Haesche, Registration No. 24,529; John C. Linderman, Registration No. 24,420; J. Kevin Grogan, Registration No. 31,961; Arthur F. Dionne, Registration No. 23,093; Richard R. Michaud, Registration No. 40,088; Marina F. Cunningham, Registration No. 38,419; Daniel G. Mackas, Registration No. 38,541; Nicholas Tuccillo, Registration No. 44,322; Wm. Tucker Griffith, Registration No. 44,726; Richard D. Getz, Registration No. 36,147; Donald J. MacDonald, Registration No. 42,823; Timothy A. Johnson, Registration No. 51,234; and Charles E. Sohl, Registration No. 27,051; Kevin H. Vanderleeden, Registration No. 51,096, Wayne R. Grohs, Registration No. 48,945, Chester E. Flavin, Registration No. 22,655, and William C. Crutcher, Registration No. 19,279 all of the firm of McCormick, Paulding & Huber LLP, CityPlace II, 185 Asylum Street, Hartford, Connecticut 06103-3402, telephone 860.549.5290, as my attorneys to prosecute this application, to make alterations and amendments therein, to receive the patent and all correspondence relating to this application, and to transact all business in the U. S. Patent and Trademark Office connected therewith, and the said attorneys are hereby given full power of substitution and revocation.

I hereby declare that all statements made herein of my knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first joint inventor: John A. Benaglio

First inventor's signature:

Date: Nacher 3 2003

Residence: 4 Lord Brook, The River Highlands; Cromwell, Connecticut 06416 Post Office Address: (same as above)

Citizenship: U.S.A.

Full name of second joint inventor, if any: Grant Demerchant